

View Online at <https://aerobasegroup.com/nsn/5315-01-317-9113>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Shoulder Width Across Flats:**

0.997 inches

**Overall Length:**

1.540 inches

**First Step Diameter:**

Between 0.2498 inches and 0.2502 inches

**Second Step Diameter:**

Between 0.184 inches and 0.186 inches

**Second Step Length:**

0.620 inches

**Third Step Diameter:**

Between 0.170 inches and 0.180 inches

**Third Step Length:**

0.067 inches

**Shoulder Length:**

0.067 inches

**Second End Taper Length:**

0.220 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

35.0 rockwell c and 42.0 rockwell c

**First End Location:**

Square end

**Second End Taper Angle:**

15.0 degrees

**Special Features:**

2 through holes 0.140 in. Dia

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643, cond a assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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