

View Online at <https://aerobasegroup.com/nsn/5315-01-317-9113>

First End Style:

Square

Second End Style:

Chamfered

Shoulder Width Across Flats:

0.997 inches

Overall Length:

1.540 inches

First Step Diameter:

Between 0.2498 inches and 0.2502 inches

Second Step Diameter:

Between 0.184 inches and 0.186 inches

Second Step Length:

0.620 inches

Third Step Diameter:

Between 0.170 inches and 0.180 inches

Third Step Length:

0.067 inches

Shoulder Length:

0.067 inches

Second End Taper Length:

0.220 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

35.0 rockwell c and 42.0 rockwell c

First End Location:

Square end

Second End Taper Angle:

15.0 degrees

Special Features:

2 through holes 0.140 in. Dia

Material:

Steel comp 630

Material Specification:

Ams 5643, cond a assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0