

View Online at <https://aerobasegroup.com/nsn/5315-01-319-1218>

**First End Style:**

Chamfered

**Head Style:**

Round w/wrench flats chamfered

**Diameter:**

Between 0.187 inches and 0.189 inches

**Undercut Diameter:**

Between 0.169 inches and 0.177 inches

**Under Head Length:**

Between 5.770 inches and 5.790 inches

**Undercut Width:**

Between 0.010 inches and 0.020 inches

**End Application:**

F100pw0229 engine/aug mod

**First End Taper Length:**

Between 0.105 inches and 0.115 inches

**Width Across Flats:**

Between 0.204 inches and 0.220 inches

**First End Taper Angle:**

Between 28.0 degrees and 32.0 degrees

**Pin Head Diameter:**

Between 0.530 inches and 0.550 inches

**Surface Finish:**

32.0 microinches shank end

**Special Features:**

Basic rectangular head 0.390 in. Min and 0.400 in. Maximum one end has a radius of 23 degrees min and 27 degrees maximum 0.140 in. Min and 0.150 in. Maximum in length

**Height:**

Between 0.075 inches and 0.085 inches

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5663 assn standard single material response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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