

View Online at <https://aerobasegroup.com/nsn/5315-01-319-1218>

First End Style:

Chamfered

Head Style:

Round w/wrench flats chamfered

Diameter:

Between 0.187 inches and 0.189 inches

Undercut Diameter:

Between 0.169 inches and 0.177 inches

Under Head Length:

Between 5.770 inches and 5.790 inches

Undercut Width:

Between 0.010 inches and 0.020 inches

End Application:

F100pw0229 engine/aug mod

First End Taper Length:

Between 0.105 inches and 0.115 inches

Width Across Flats:

Between 0.204 inches and 0.220 inches

First End Taper Angle:

Between 28.0 degrees and 32.0 degrees

Pin Head Diameter:

Between 0.530 inches and 0.550 inches

Surface Finish:

32.0 microinches shank end

Special Features:

Basic rectangular head 0.390 in. Min and 0.400 in. Maximum one end has a radius of 23 degrees min and 27 degrees maximum 0.140 in. Min and 0.150 in. Maximum in length

Height:

Between 0.075 inches and 0.085 inches

Material:

Nickel alloy 718

Material Specification:

Ams 5663 assn standard single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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