

View Online at <https://aerobasegroup.com/nsn/5315-01-320-1114>

**First End Style:**

Chamfered

**Second End Style:**

Square internally threaded

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Thread Length:**

0.450 inches

**Shank Length:**

0.625 inches

**Shoulder Width Across Flats:**

0.562 inches

**Shank Diameter:**

Between 0.245 inches and 0.250 inches

**Overall Length:**

0.860 inches

**First End Taper Length:**

Between 0.250 inches and 0.270 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.497 inches and 0.499 inches

**First End Location:**

Unthreaded end

**First End Tip Radius:**

0.060 inches

**Second Shank Length:**

Between 0.105 inches and 0.115 inches

**Material:**

Steel comp 303 or steel comp 303se

**Material Specification:**

Astm a582 assn standard all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Astm a380 assn standard single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0