

View Online at <https://aerobasegroup.com/nsn/5315-01-320-1114>

First End Style:

Chamfered

Second End Style:

Square internally threaded

Thread Class:

3b

Thread Direction:

Right-hand

Thread Length:

0.450 inches

Shank Length:

0.625 inches

Shoulder Width Across Flats:

0.562 inches

Shank Diameter:

Between 0.245 inches and 0.250 inches

Overall Length:

0.860 inches

First End Taper Length:

Between 0.250 inches and 0.270 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.497 inches and 0.499 inches

First End Location:

Unthreaded end

First End Tip Radius:

0.060 inches

Second Shank Length:

Between 0.105 inches and 0.115 inches

Material:

Steel comp 303 or steel comp 303se

Material Specification:

Astm a582 assn standard all material responses

Surface Treatment:

Passivate

Surface Treatment Specification:

Astm a380 assn standard single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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