

View Online at <https://aerobasegroup.com/nsn/5315-01-321-5328>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.440 inches

Shoulder Width Across Flats:

0.500 inches

Overall Length:

3.020 inches

First Step Diameter:

0.205 inches

Second Step Diameter:

0.250 inches

Second Step Length:

0.220 inches

Third Step Diameter:

Between 0.170 inches and 0.210 inches

Third Step Length:

1.720 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.070 inches and 0.075 inches

Distance From Centerline Of Hole To End Of Pin:

0.980 inches

Shoulder Length:

0.200 inches

First End Taper Length:

Between 0.040 inches and 0.070 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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