NSN 5315-01-323-2449

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-323-2449

First End Style: Counterbored w/o through hole Second End Style: Square Shank Length: Between 0.780 inches and 0.820 inches Shoulder Diameter: Between 0.840 inches and 0.900 inches Shank Diameter: Between 0.480 inches and 0.520 inches **Overall Length:** Between 1.780 inches and 1.820 inches **Undercut Diameter:** Between 0.230 inches and 0.270 inches **Undercut Width:** 0.880 inches Hole Arrangement Style: Drilled slotted end **First Hole Diameter:** Between 0.095 inches and 0.097 inches **Distance From Centerline Of Hole To End Of Pin:** 1.600 inches First End Counterbore Diameter: Between 0.252 inches and 0.262 inches First End Counterbore Depth: Between 0.600 inches and 0.640 inches Second End Relationship With First End: Not identical **First End Location:** Long end Material: Steel comp 304 or steel comp 304l **Material Specification:** Qq-s-763, cond a federal specification all material responses Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Undercut

Shelf Life:

N/a

NSN 5315-01-323-2449

Headless Shoulder Pin - Page 2 of 2

Unit Of Measure:

Demilitarization:

No

Fiig:

A212a0

