NSN 5315-01-323-2449

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-323-2449

View Online at https://aerobasegroup.com/nsn/5315-01-323-24
First End Style:
Counterbored w/o through hole
Second End Style:
Square
Shank Length:
Between 0.780 inches and 0.820 inches
Shoulder Diameter:
Between 0.840 inches and 0.900 inches
Shank Diameter:
Between 0.480 inches and 0.520 inches
Overall Length:
Between 1.780 inches and 1.820 inches
Undercut Diameter:
Between 0.230 inches and 0.270 inches
Undercut Width:
0.880 inches
Hole Arrangement Style:
Drilled slotted end
First Hole Diameter:
Between 0.095 inches and 0.097 inches
Distance From Centerline Of Hole To End Of Pin:
1.600 inches
First End Counterbore Diameter:
Between 0.252 inches and 0.262 inches
First End Counterbore Depth:
Between 0.600 inches and 0.640 inches
Second End Relationship With First End:
Not identical
First End Location:
Long end
Material:
Steel comp 304 or steel comp 304l
Material Specification:
Qq-s-763, cond a federal specification all material responses
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Style Designator:
Undercut
Shelf Life:

N/a

NSN 5315-01-323-2449

Headless Shoulder Pin - Page 2 of 2



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Demilitarization:

No

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