

View Online at <https://aerobasegroup.com/nsn/5315-01-324-5121>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.560 inches

**Shank Length:**

0.760 inches

**Shoulder Diameter:**

0.300 inches

**Shank Diameter:**

Between 0.246 inches and 0.250 inches

**Overall Length:**

1.200 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.139 inches and 0.144 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.220 inches

**First End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Unthreaded end

**First End Taper Angle:**

30.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

136c136 cagec 97942 mfr ref single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0