

View Online at <https://aerobasegroup.com/nsn/5315-01-324-5122>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.000 inches and 1.062 inches

**Shank Length:**

1.375 inches

**Shoulder Diameter:**

1.000 inches

**Shank Diameter:**

0.625 inches

**Overall Length:**

4.875 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.391 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.500 inches

**First End Taper Length:**

0.062 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.625 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Special Features:**

Shoulder consist of 0.125 in. Wide undercut at one end and 0.625 in. Wide cut out on other end

**Material:**

Steel comp 1045

**Material Specification:**

Astm a109 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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