NSN 5315-01-326-0632

Headless Shoulder Pin - Page 1 of 2

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First End Style: Square **Second End Style:** Chamfered w/thru hole **Thread Direction:** Right-hand **Shank Length:** 1.000 inches **Shoulder Diameter:** Between 1.9935 inches and 1.9940 inches **Shank Diameter:** 1.937 inches **Overall Length:** 5.500 inches **Hole Arrangement Style:** Both end drilled First Hole Diameter: 0.250 inches Second Hole Diameter: 0.406 inches **Distance From Centerline Of Hole To End Of Pin:** 2.380 inches **Center To Center Distance Between Holes:** Between 2.393 inches and 2.453 inches **Second End Taper Length:** 0.190 inches Second End Relationship With First End: Not identical **Hardness Rating:** 58.0 rockwell c **Thread Size:** 0.125 inches First End Location: Shank end **Surface Finish:** 32.0 microinches shoulder outside diameter **Second End Taper Angle:** 45.0 degrees Material: Steel comp 4140

Material Specification:

Astm a322 assn standard single material response

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Style Designator:
Shoulder

Thread Series Designator:

Npt

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0