

View Online at <https://aerobasegroup.com/nsn/5315-01-326-5939>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.610 inches and 0.670 inches

**Shank Length:**

Between 0.610 inches and 0.670 inches

**Shoulder Width Across Flats:**

Between 0.428 inches and 0.438 inches

**Shank Diameter:**

0.312 inches

**Overall Length:**

Between 1.990 inches and 2.010 inches

**Undercut Diameter:**

Between 0.245 inches and 0.255 inches

**Undercut Width:**

Between 0.070 inches and 0.130 inches

**First End Taper Length:**

0.040 inches

**Second End Taper Length:**

Between 0.125 inches and 0.135 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.312 inches

**Second Shank Diameter:**

Between 0.2486 inches and 0.2490 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

50.0 degrees

**Surface Finish:**

63.0 microinches unthreaded end

**Second End Taper Angle:**

Between 8.0 degrees and 12.0 degrees

**Second Shank Length:**

Between 1.187 inches and 1.197 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Undercut

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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