

View Online at <https://aerobasegroup.com/nsn/5315-01-326-5939>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.610 inches and 0.670 inches

Shank Length:

Between 0.610 inches and 0.670 inches

Shoulder Width Across Flats:

Between 0.428 inches and 0.438 inches

Shank Diameter:

0.312 inches

Overall Length:

Between 1.990 inches and 2.010 inches

Undercut Diameter:

Between 0.245 inches and 0.255 inches

Undercut Width:

Between 0.070 inches and 0.130 inches

First End Taper Length:

0.040 inches

Second End Taper Length:

Between 0.125 inches and 0.135 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.312 inches

Second Shank Diameter:

Between 0.2486 inches and 0.2490 inches

First End Location:

Threaded end

First End Taper Angle:

50.0 degrees

Surface Finish:

63.0 microinches unthreaded end

Second End Taper Angle:

Between 8.0 degrees and 12.0 degrees

Second Shank Length:

Between 1.187 inches and 1.197 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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