

View Online at <https://aerobasegroup.com/nsn/5315-01-331-7863>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.497 inches

**Shank Length:**

0.565 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Overall Length:**

1.297 inches

**First End Taper Length:**

0.045 inches

**Second End Taper Length:**

0.255 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.3125 inches

**Second Shank Diameter:**

Between 0.3115 inches and 0.3120 inches

**First End Location:**

Unthreaded end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

0.070 inches

**Second Shank Length:**

0.607 inches

**Material:**

Steel comp xm-12

**Material Specification:**

Ms 5659 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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