

View Online at <https://aerobasegroup.com/nsn/5315-01-331-7863>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.497 inches

Shank Length:

0.565 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Overall Length:

1.297 inches

First End Taper Length:

0.045 inches

Second End Taper Length:

0.255 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

Second Shank Diameter:

Between 0.3115 inches and 0.3120 inches

First End Location:

Unthreaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.070 inches

Second Shank Length:

0.607 inches

Material:

Steel comp xm-12

Material Specification:

Ms 5659 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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