

View Online at <https://aerobasegroup.com/nsn/5315-01-334-2885>

**First End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.175 inches

**Shoulder Width Across Flats:**

0.250 inches

**Overall Length:**

1.674 inches

**First Step Diameter:**

Between 0.113 inches and 0.115 inches

**Second Step Diameter:**

0.164 inches

**Second Step Length:**

0.175 inches

**Third Step Diameter:**

Between 0.113 inches and 0.115 inches

**Third Step Length:**

0.585 inches

**Shoulder Length:**

Between 0.027 inches and 0.037 inches

**First End Taper Length:**

0.032 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.164 inches

**First End Location:**

Both ends

**First End Taper Angle:**

Between 56.0 degrees and 64.0 degrees

**First End Tip Radius:**

0.032 inches

**Special Features:**

Second step threaded

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 cond a assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 1, 2, 3 or 4 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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