

View Online at <https://aerobasegroup.com/nsn/5315-01-334-4259>

First End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.700 inches

Shoulder Diameter:

Between 0.990 inches and 1.000 inches

Overall Length:

Between 2.720 inches and 2.760 inches

First Step Diameter:

0.875 inches

Second Step Diameter:

Between 0.744 inches and 0.749 inches

Second Step Length:

1.000 inches

Third Step Diameter:

Between 0.619 inches and 0.624 inches

Third Step Length:

0.860 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.255 inches and 0.275 inches

Distance From Centerline Of Hole To End Of Pin:

0.360 inches

Shoulder Length:

0.090 inches

First End Taper Length:

Between 0.060 inches and 0.090 inches

Second End Relationship With First End:

Identical

Thread Size:

0.875 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Special Features:

0.090 in. Wide 0.734 in. dia. Undercut between first step and shoulder

Material:

Steel comp 1035 or steel comp 1040 or steel comp 1045 or steel comp 1137 or steel comp 1141

Material Specification:

Astm a108 assn standard all material responses

Surface Treatment:

Cadmium and chromate or zinc and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification 1st treatment response or astm b633 assn standard 2nd treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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