

View Online at <https://aerobasegroup.com/nsn/5315-01-334-4259>

**First End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.700 inches

**Shoulder Diameter:**

Between 0.990 inches and 1.000 inches

**Overall Length:**

Between 2.720 inches and 2.760 inches

**First Step Diameter:**

0.875 inches

**Second Step Diameter:**

Between 0.744 inches and 0.749 inches

**Second Step Length:**

1.000 inches

**Third Step Diameter:**

Between 0.619 inches and 0.624 inches

**Third Step Length:**

0.860 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.255 inches and 0.275 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.360 inches

**Shoulder Length:**

0.090 inches

**First End Taper Length:**

Between 0.060 inches and 0.090 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.875 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Special Features:**

0.090 in. Wide 0.734 in. dia. Undercut between first step and shoulder

**Material:**

Steel comp 1035 or steel comp 1040 or steel comp 1045 or steel comp 1137 or steel comp 1141

**Material Specification:**

Astm a108 assn standard all material responses

**Surface Treatment:**

Cadmium and chromate or zinc and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification 1st treatment response or astm b633 assn standard 2nd treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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