

View Online at <https://aerobasegroup.com/nsn/5315-01-335-3492>

**First End Style:**

Chamfered

**Second End Style:**

Radius

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.430 inches and 0.480 inches

**Shoulder Diameter:**

Between 0.330 inches and 0.332 inches

**Overall Length:**

Between 1.510 inches and 1.530 inches

**First Step Diameter:**

Between 0.187 inches and 0.190 inches

**Second Step Diameter:**

Between 0.235 inches and 0.238 inches

**Second Step Length:**

Between 0.510 inches and 0.520 inches

**Third Step Diameter:**

0.190 inches

**Third Step Length:**

Between 0.430 inches and 0.480 inches

**Shoulder Length:**

Between 0.270 inches and 0.280 inches

**Second End Corner Radius:**

Between 0.015 inches and 0.030 inches

**First End Taper Length:**

Between 0.025 inches and 0.045 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Special Features:**

Thd end grooved to 0.137 in. Min and 0.143 in. Maximum diameter by 0.010 in. Min and 0.015 in. Maximum dia

**Material:**

Steel comp 302 or steel comp 304

**Material Specification:**

Qq-s-763, cond a or b federal specification all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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