

View Online at <https://aerobasegroup.com/nsn/5315-01-341-7596>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Pitch Diameters:

+0.2810/+0.2825 inches

Thread Direction:

Right-hand

Thread Length:

0.531 inches

Shank Length:

0.477 inches

Shoulder Width Across Flats:

Between 0.492 inches and 0.502 inches

Shank Diameter:

Between 0.306 inches and 0.308 inches

Overall Length:

Between 1.270 inches and 1.310 inches

Undercut Diameter:

Between 0.205 inches and 0.225 inches

Undercut Width:

Between 0.084 inches and 0.104 inches

First End Taper Length:

Between 0.050 inches and 0.070 inches

Second End Taper Length:

Between 0.030 inches and 0.060 inches

Thready Qty Per Inch (tpi):

18

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

Second Shank Diameter:

0.312 inches

First End Location:

Unthreaded end

First End Taper Angle:

Between 15.0 degrees and 25.0 degrees

Second End Taper Angle:

Between 30.0 degrees and 60.0 degrees

Second Shank Length:

0.531 inches

Material:

Steel comp 8740

Style Designator:

Undercut

Thread Series Designator:

Uns

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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