

View Online at <https://aerobasegroup.com/nsn/5315-01-342-7886>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.275 inches and 0.306 inches

**First Step Diameter:**

Between 0.4985 inches and 0.4995 inches

**First Step Length:**

2.250 inches

**Second Step Diameter:**

0.295 inches

**Second Step Length:**

1.480 inches

**Third Step Diameter:**

0.190 inches

**Third Step Length:**

Between 0.275 inches and 0.306 inches

**First End Taper Length:**

0.120 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Unthreaded end

**Special Features:**

0.094 in. Min. 0.125in. Max. Undercut width

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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