

View Online at <https://aerobasegroup.com/nsn/5315-01-344-9722>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.579 inches

**Shank Length:**

0.880 inches

**Shank Diameter:**

Between 0.3115 inches and 0.3120 inches

**Overall Length:**

2.140 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.070 inches and 0.075 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.375 inches

**First End Taper Length:**

0.046 inches

**Second End Taper Length:**

0.410 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.3125 inches

**Second Shank Diameter:**

Between 0.313 inches and 0.318 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

0.050 inches

**Second Shank Length:**

1.170 inches

**Special Features:**

Shoulder is pear shape 1.320 in. Lg, 0.250 in. R smaller end 0.450 in. R opposite end

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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