

View Online at <https://aerobasegroup.com/nsn/5315-01-344-9722>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.579 inches

Shank Length:

0.880 inches

Shank Diameter:

Between 0.3115 inches and 0.3120 inches

Overall Length:

2.140 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.070 inches and 0.075 inches

Distance From Centerline Of Hole To End Of Pin:

0.375 inches

First End Taper Length:

0.046 inches

Second End Taper Length:

0.410 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

Second Shank Diameter:

Between 0.313 inches and 0.318 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.050 inches

Second Shank Length:

1.170 inches

Special Features:

Shoulder is pear shape 1.320 in. Lg, 0.250 in. R smaller end 0.450 in. R opposite end

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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