

NSN 5315-01-344-9722 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-344-9722 First End Style: Chamfered **Second End Style:** Chamfered **Thread Class:** За **Thread Direction:**

Right-hand Thread Length: 0.579 inches **Shank Length:** 0.880 inches **Shank Diameter:** Between 0.3115 inches and 0.3120 inches **Overall Length:**

2.140 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.070 inches and 0.075 inches

Distance From Centerline Of Hole To End Of Pin:

0.375 inches

First End Taper Length:

0.046 inches

Second End Taper Length:

0.410 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

Second Shank Diameter:

Between 0.313 inches and 0.318 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.050 inches

Second Shank Length:

1.170 inches

Special Features:

Shoulder is pear shape 1.320 in. Lg, 0.250 in. R smaller end 0.450 in. R opposite end

NSN 5315-01-344-9722

Headless Shoulder Pin - Page 2 of 2



Material:
Steel comp xm-13
Material Specification:
Ams 5629 assn standard single material response
Style Designator:
Shoulder
Thread Series Designator:
Unjf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig: A212a0