

View Online at <https://aerobasegroup.com/nsn/5315-01-349-9964>

**First End Style:**

Chamfered

**Under Head Length:**

3.630 inches

**First Step Diameter:**

Between 0.9980 inches and 0.9990 inches

**First Step Length:**

2.990 inches

**Second Step Diameter:**

0.750 inches

**Second Step Length:**

0.640 inches

**Hole Arrangement Style:**

Both ends drilled

**First Hole Diameter:**

0.125 inches

**Second Hole Diameter:**

0.141 inches

**Center To Center Distance Between Holes:**

2.013 inches

**First End Taper Length:**

0.060 inches

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

8.0 microinches shoulder outside diameter

**Special Features:**

Undercut around underhead of pin and between first and second step; threaded on second step

**Height:**

0.200 inches

**Material:**

Nickel alloy 718

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A212a0