

View Online at <https://aerobasegroup.com/nsn/5315-01-349-9970>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.380 inches

Shank Length:

Between 0.590 inches and 0.600 inches

Shoulder Width Across Flats:

0.435 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Overall Length:

1.600 inches

Second End Taper Length:

0.310 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

35.0 rockwell c and 43.0 rockwell c

Thread Size:

0.250 inches

Second Shank Diameter:

0.500 inches

First End Location:

Threaded end

Second End Tip Radius:

Between 0.015 inches and 0.030 inches

Second End Taper Angle:

10.0 degrees

Second Shank Length:

0.750 inches

Material:

Steel comp xm-12

Material Specification:

Ams 5659 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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