

View Online at <https://aerobasegroup.com/nsn/5315-01-351-1980>

First End Style:

Chamfered

Second End Style:

Chamfered w/thru hole

First Step Diameter:

Between 1.997 inches and 1.999 inches

First Step Length:

2.875 inches

Second Step Diameter:

Between 1.7495 inches and 1.7500 inches

Second Step Length:

1.562 inches

Third Step Diameter:

Between 1.624 inches and 1.628 inches

Third Step Length:

2.188 inches

First End Taper Length:

0.062 inches

Second End Taper Length:

0.062 inches

Second End Relationship With First End:

Not identical

First End Location:

Shank end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

45.0 degrees

Special Features:

Three wrenching holes 0.250 in. On third step dia; 0.266 in. Wide axial locking groove; perpendicular through hole intersected by longitudinal holes

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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