

View Online at <https://aerobasegroup.com/nsn/5315-01-351-1980>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered w/thru hole

**First Step Diameter:**

Between 1.997 inches and 1.999 inches

**First Step Length:**

2.875 inches

**Second Step Diameter:**

Between 1.7495 inches and 1.7500 inches

**Second Step Length:**

1.562 inches

**Third Step Diameter:**

Between 1.624 inches and 1.628 inches

**Third Step Length:**

2.188 inches

**First End Taper Length:**

0.062 inches

**Second End Taper Length:**

0.062 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Shank end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

45.0 degrees

**Special Features:**

Three wrenching holes 0.250 in. On third step dia; 0.266 in. Wide axial locking groove; perpendicular through hole intersected by longitudinal holes

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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