

View Online at <https://aerobasegroup.com/nsn/5315-01-351-5390>

First End Style:

Chamfered

Head Style:

Flat fillister

Under Head Length:

Between 1.875 inches and 1.885 inches

First Step Diameter:

0.4375 inches

First Step Length:

0.675 inches

Second Step Diameter:

Between 0.3100 inches and 0.3115 inches

Second Step Length:

1.055 inches

Hole Arrangement Style:

Drilled through head

First Hole Diameter:

Between 0.058 inches and 0.068 inches

Distance From Centerline Of Hole To End Of Pin:

1.978 inches

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Pin Head Diameter:

Between 0.740 inches and 0.760 inches

Special Features:

0.4375-20 unjf-3a thd; first step, undercut below head 0.075 in. Lg, 0.364 in dia

Height:

Between 0.280 inches and 0.300 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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