

View Online at <https://aerobasegroup.com/nsn/5315-01-355-0152>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 0.780 inches and 0.840 inches

Shank Length:

1.140 inches

Shoulder Diameter:

Between 0.980 inches and 1.002 inches

Shank Diameter:

Between 0.619 inches and 0.624 inches

Overall Length:

Between 3.440 inches and 3.500 inches

Undercut Diameter:

Between 0.470 inches and 0.500 inches

Undercut Width:

Between 0.090 inches and 0.150 inches

First End Taper Length:

0.450 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.625 inches

Second Shank Diameter:

Between 0.619 inches and 0.624 inches

First End Location:

Threaded end

First End Taper Angle:

Between 12.0 degrees and 18.0 degrees

Second Shank Length:

Between 2.070 inches and 2.110 inches

Material:

Steel

Material Specification:

Qq-s-694 federal specification single material response or qq-s-637 federal specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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