# NSN 5315-01-355-8888

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-355-8888

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

За

### **Thread Direction:**

**Right-hand** 

Thread Length:

0.345 inches

Shank Length:

0.470 inches

Shoulder Width Across Flats:

0.375 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

**Overall Length:** 

0.973 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

# Distance From Centerline Of Hole To End Of Pin:

0.140 inches

# Second End Taper Length:

Between 0.170 inches and 0.210 inches

# Second End Relationship With First End:

Not identical

# Thread Size:

0.190 inches

#### Second Shank Diameter:

Between 0.1851 inches and 0.1863 inches

#### **First End Location:**

Threaded end

# Second End Tip Radius:

Between 0.060 inches and 0.090 inches

# Second Shank Length:

0.440 inches

#### **Special Features:**

Rolled raius 0.040in. Max. On both shanks ajacent to shoulder

# Material:

Steel comp 302 or steel comp 304 or steel comp 303se

# NSN 5315-01-355-8888

Headless Shoulder Pin - Page 2 of 2



# **Material Specification:**

Qq-s-763 cond b&j bcqq-s-763 cond b&jfdmca1r mms265 cagec 76301 federal specification 1st material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

**Thread Series Designator:** 

Unjf

Shelf Life:

N/a

Unit Of Measure:

---

Demilitarization:

No

Fiig:

A212a0