

View Online at <https://aerobasegroup.com/nsn/5315-01-356-6694>

First End Style:

Square

Second End Style:

Slotted

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.387 inches and 0.457 inches

Shank Length:

0.507 inches

Shoulder Diameter:

Between 0.3735 inches and 0.3740 inches

Shank Diameter:

Between 0.2495 inches and 0.2505 inches

Overall Length:

1.897 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.187 inches

Second End Slot Width:

Between 0.044 inches and 0.084 inches

Second End Slot Depth:

0.090 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

Material:

Steel comp xm-12

Material Specification:

Ams-5659 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Sf-127 caged 76823 mfr ref single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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