

View Online at <https://aerobasegroup.com/nsn/5315-01-356-7251>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.345 inches

Shank Length:

0.533 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.2490 inches and 0.2496 inches

Overall Length:

2.656 inches

Second End Taper Length:

Between 0.418 inches and 0.458 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.3710 inches and 0.3730 inches

First End Location:

Threaded end

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

1.998 inches

Special Features:

Rolled radius 0.040in maximum on both shanks adjacent to shoulder

Material:

Steel comp 302 or steel comp 304 or steel comp 303se

Material Specification:

Qq-s-763 cond b federal specification 1st material response or qq-s-763 cond b federal specification 2nd material response or mcairmms265 cagec 76301 mfr ref 3rd material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0