

View Online at <https://aerobasegroup.com/nsn/5315-01-357-8745>

**First End Style:**

Chamfered

**Second End Style:**

Square internally threaded

**Thread Class:**

2b

**Thread Direction:**

Right-hand

**Thread Length:**

0.250 inches

**Shank Length:**

Between 0.182 inches and 0.187 inches

**Shoulder Diameter:**

Between 0.245 inches and 0.247 inches

**Shank Diameter:**

Between 0.184 inches and 0.186 inches

**Overall Length:**

0.747 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.138 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

0.030 degrees

**First End Tip Radius:**

0.030 inches

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764 federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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