

View Online at <https://aerobasegroup.com/nsn/5315-01-360-3232>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.405 inches

**Shank Length:**

0.562 inches

**Shoulder Width Across Flats:**

Between 0.428 inches and 0.448 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Overall Length:**

1.280 inches

**Second End Taper Length:**

Between 0.230 inches and 0.270 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**First End Location:**

Unthreaded end

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Second Shank Length:**

0.593 inches

**Material:**

Steel comp 302 or steel comp 303se or steel comp 304

**Material Specification:**

Qq-s-763 federal specification all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0