## NSN 5315-01-360-3232

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-360-3232

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

#### **Thread Direction:**

**Right-hand** 

Thread Length:

0.405 inches

Shank Length:

0.562 inches

#### Shoulder Width Across Flats:

Between 0.428 inches and 0.448 inches

#### Shank Diameter:

Between 0.2490 inches and 0.2495 inches

**Overall Length:** 

1.280 inches

## Second End Taper Length:

Between 0.230 inches and 0.270 inches

## Second End Relationship With First End:

Not identical

## Thread Size:

0.250 inches

## Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

#### **First End Location:**

Unthreaded end

## Second End Tip Radius:

Between 0.060 inches and 0.090 inches

#### Second Shank Length:

0.593 inches

Material:

Steel comp 302 or steel comp 303se or steel comp 304

## **Material Specification:**

Qq-s-763 federal specification all material responses

## Surface Treatment:

Passivate

## Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

### Style Designator:

Shoulder

# NSN 5315-01-360-3232

Headless Shoulder Pin - Page 2 of 2

AeroBase Group

**Thread Series Designator:** 

Unjf

Shelf Life:

N/a

Unit Of Measure:

---

Demilitarization:

No

Fiig:

A212a0