

View Online at <https://aerobasegroup.com/nsn/5315-01-360-7632>

First End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.260 inches

Shoulder Width Across Flats:

0.350 inches

Overall Length:

2.270 inches

Second Step Diameter:

Between 0.194 inches and 0.195 inches

Second Step Length:

0.070 inches

Third Step Diameter:

0.190 inches

Third Step Length:

0.320 inches

Shoulder Length:

1.600 inches

Second End Relationship With First End:

Identical

Hardness Rating:

33.0 rockwell c and 39.0 rockwell c

Thread Size:

0.190 inches

First End Location:

Threaded end

Surface Finish:

16.0 microinches shoulder outside diameter

First Step Width Across Flats:

0.312 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

E+2487, caged 94697 mfr ref single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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