

View Online at <https://aerobasegroup.com/nsn/5315-01-360-7632>

**First End Style:**

Square

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.260 inches

**Shoulder Width Across Flats:**

0.350 inches

**Overall Length:**

2.270 inches

**Second Step Diameter:**

Between 0.194 inches and 0.195 inches

**Second Step Length:**

0.070 inches

**Third Step Diameter:**

0.190 inches

**Third Step Length:**

0.320 inches

**Shoulder Length:**

1.600 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

33.0 rockwell c and 39.0 rockwell c

**Thread Size:**

0.190 inches

**First End Location:**

Threaded end

**Surface Finish:**

16.0 microinches shoulder outside diameter

**First Step Width Across Flats:**

0.312 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

E+2487, caged 94697 mfr ref single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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