

View Online at <https://aerobasegroup.com/nsn/5315-01-363-2947>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.550 inches

**Shank Length:**

0.533 inches

**Shoulder Width Across Flats:**

0.313 inches

**Shank Diameter:**

Between 0.246 inches and 0.248 inches

**Overall Length:**

2.375 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

0.076 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.110 inches

**First End Taper Length:**

0.062 inches

**Second End Taper Length:**

0.045 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**First End Location:**

Small end

**First End Taper Angle:**

15.0 degrees

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

1.017 inches

**Material:**

Steel comp xm-13

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0