

View Online at <https://aerobasegroup.com/nsn/5315-01-367-4918>

**First End Style:**

Chamfered

**Under Head Length:**

4.157 inches

**First Step Diameter:**

Between 1.2480 inches and 1.2490 inches

**First Step Length:**

3.340 inches

**Second Step Diameter:**

1.000 inches

**Second Step Length:**

0.817 inches

**First Hole Diameter:**

0.141 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.240 inches

**First End Taper Length:**

0.060 inches

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

8.0 microinches shoulder outside diameter

**Special Features:**

Undercut between 1st and 2nd step also around underhead of pin, threaded 12 unjf-3a on 2nd step-pacer special

**Material:**

Nickel alloy 718

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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