

View Online at <https://aerobasegroup.com/nsn/5315-01-367-4918>

First End Style:

Chamfered

Under Head Length:

4.157 inches

First Step Diameter:

Between 1.2480 inches and 1.2490 inches

First Step Length:

3.340 inches

Second Step Diameter:

1.000 inches

Second Step Length:

0.817 inches

First Hole Diameter:

0.141 inches

Distance From Centerline Of Hole To End Of Pin:

0.240 inches

First End Taper Length:

0.060 inches

First End Taper Angle:

45.0 degrees

Surface Finish:

8.0 microinches shoulder outside diameter

Special Features:

Undercut between 1st and 2nd step also around underhead of pin, threaded 12 unjf-3a on 2nd step-pacer special

Material:

Nickel alloy 718

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0