

View Online at <https://aerobasegroup.com/nsn/5315-01-367-4920>

**First End Style:**

Chamfered

**Under Head Length:**

2.527 inches

**First Step Diameter:**

Between 0.7420 inches and 0.7440 inches

**First Step Length:**

1.930 inches

**Second Step Diameter:**

0.625 inches

**Second Step Length:**

0.597 inches

**First Hole Diameter:**

0.141 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.191 inches

**First End Taper Length:**

0.060 inches

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

8.0 microinches shoulder outside diameter

**Special Features:**

Undercut between 1st and 2nd step also around underhead of pin, threaded 18 unjf-3a on 2nd step-pacer special

**Material:**

Nickel alloy 718

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A212a0