

View Online at <https://aerobasegroup.com/nsn/5315-01-377-1102>

**First End Style:**

Square w/thru hole

**Second End Style:**

Square internally threaded

**Overall Length:**

2.500 inches

**Diameter:**

Between 0.3126 inches and 0.3128 inches

**Effective Length:**

2.330 inches

**Undercut Diameter:**

Between 0.227 inches and 0.228 inches

**Undercut Width:**

Between 0.050 inches and 0.054 inches

**Second End Relationship With First End:**

Not identical

**First End Location:**

Opposite grooved end

**Surface Finish:**

32.0 microinches outside diameter

**Special Features:**

3.886 in. Min. 3.893 in. Max. Diameter longitudinal hole; grooved end 6.000 nc-2b, 0.313 in. Min. 0.373 in. Max. Length.

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624 federal specification single material response

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Mil-p-16232 military specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-p-16232 spec.