

View Online at <https://aerobasegroup.com/nsn/5315-01-377-2470>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.345 inches

Shank Length:

0.407 inches

Shoulder Width Across Flats:

0.375 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Overall Length:

1.034 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.076 inches and 0.086 inches

Distance From Centerline Of Hole To End Of Pin:

0.140 inches

Second End Taper Length:

Between 0.170 inches and 0.210 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.1851 inches and 0.1863 inches

First End Location:

Square end

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

0.502 inches

Material:

Steel comp 302 or steel comp 304

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0