# NSN 5315-01-379-6102

Headless Shoulder Pin - Page 1 of 2



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First End Style:
Chamfered
Second End Style:
Chamfered

#### **Thread Class:**

3a

#### **Thread Direction:**

**Right-hand** 

#### **Thread Length:**

0.625 inches

#### Shank Length:

1.188 inches

#### Shoulder Width Across Flats:

0.875 inches

#### Shank Diameter:

Between 0.3710 inches and 0.3730 inches

# Overall Length:

2.188 inches

# First End Taper Length:

0.053 inches

# Second End Taper Length:

0.688 inches

# Second End Relationship With First End:

Not identical

# Thread Size:

0.4370 inches

## Second Shank Diameter:

Between 0.4365 inches and 0.4370 inches

## **First End Location:**

Unthreaded end

## First End Taper Angle:

45.0 degrees

## Second End Tip Radius:

0.060 inches

## Second Shank Length:

0.875 inches

# Material:

Steel comp 302 or steel comp 304

# Material Specification:

Qq-s-763, cond b federal specification all material responses

## Surface Treatment:

Passivate

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Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

