

View Online at <https://aerobasegroup.com/nsn/5315-01-381-9679>

**First End Style:**

Chamfered

**Second End Style:**

Square internally threaded

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.780 inches

**Shoulder Diameter:**

0.800 inches

**Overall Length:**

2.340 inches

**First Step Diameter:**

Between 0.5603 inches and 0.5605 inches

**Second Step Diameter:**

Between 0.5001 inches and 0.5003 inches

**Second Step Length:**

Between 0.567 inches and 0.572 inches

**Third Step Diameter:**

0.250 inches

**Third Step Length:**

0.780 inches

**Shoulder Length:**

Between 0.238 inches and 0.240 inches

**First End Taper Length:**

0.040 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

45.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Astm a582, cond a assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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