

View Online at <https://aerobasegroup.com/nsn/5315-01-382-4542>

**First End Style:**

Chamfered

**Second End Style:**

Round

**Thread Class:**

2a

**Thread Length:**

0.280 inches

**Shank Length:**

0.880 inches

**Shoulder Diameter:**

Between 0.3110 inches and 0.3140 inches

**Shank Diameter:**

Between 0.3110 inches and 0.3140 inches

**Overall Length:**

2.000 inches

**Undercut Diameter:**

Between 0.196 inches and 0.206 inches

**Undercut Width:**

Between 0.052 inches and 0.072 inches

**First End Taper Length:**

0.032 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

45.0 degrees

**Second End Outer Radius:**

0.062 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Undercut

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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