

View Online at <https://aerobasegroup.com/nsn/5315-01-387-9810>

**First End Style:**

Chamfered

**First Step Diameter:**

0.688 inches

**First Step Length:**

0.218 inches

**Second Step Diameter:**

Between 0.501 inches and 0.502 inches

**Second Step Length:**

0.310 inches

**Third Step Diameter:**

Between 0.497 inches and 0.499 inches

**Third Step Length:**

0.222 inches

**First End Taper Length:**

0.040 inches

**First End Taper Angle:**

Between 43.0 degrees and 47.0 degrees

**Special Features:**

0.375 min 0.376 maximum diameter cut on large end

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643, cond a assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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