NSN 5315-01-388-9099

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-388-9099

First End Style:
Chamfered
Second End Style:
Square
Thread Class:
2a
Thread Direction:
Right-hand
Thread Length:
0.320 inches
Shank Length:
0.0170 inches
Shoulder Diameter:
Between 1.160 inches and 1.240 inches
Shank Diameter:
0.310 inches
Overall Length:
1.120 inches
Undercut Diameter:
Any acceptable
Undercut Width:
Any acceptable
First End Taper Length:
0.500 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.164 inches
Second Shank Diameter:
Between 0.116 inches and 0.124 inches
First End Location:
Unthreaded end
First End Taper Angle:
30.0 degrees
Second Shank Length:
0.200 inches
Material:
Steel comp 303
Material Specification:
Qq-s-764 cond a, cold finished federal specification single material response
Surface Treatment:

Passivate

NSN 5315-01-388-9099

Headless Shoulder Pin - Page 2 of 2



Surface Treatment Specification:
Qq-p-35c federal specification single treatment response
Style Designator:
Undercut
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:

No Fiig: A212a0