

View Online at <https://aerobasegroup.com/nsn/5315-01-389-6955>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.395 inches

**Width Between Flats:**

0.375 inches

**Internal Drive Style:**

Socket

**Pinlength:**

1.245 inches

**Pindiameter:**

0.2495 inches

**First End Taper Length:**

0.050 inches

**Second End Taper Length:**

0.125 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Pin Grip Length:**

0.560 inches

**Second End Tip Radius:**

0.062 inches

**Surface Finish:**

125.0 microinches

**Second End Taper Angle:**

90.0 degrees

**Material:**

Steel comp xm-12

**Material Specification:**

Ams5659 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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