

View Online at <https://aerobasegroup.com/nsn/5315-01-390-8472>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.490 inches

Shank Length:

Any acceptable

Shoulder Width Across Flats:

0.620 inches

Shank Diameter:

0.250 inches

Overall Length:

1.400 inches

Undercut Diameter:

Any acceptable

Undercut Width:

Any acceptable

First End Taper Length:

0.120 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.298 inches and 0.306 inches

First End Location:

Unthreaded end

First End Taper Angle:

30.0 degrees

Second Shank Length:

0.700 inches

Material:

Steel comp 303

Material Specification:

Astm 582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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