

View Online at <https://aerobasegroup.com/nsn/5315-01-391-5155>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.378 inches

**Shoulder Width Across Flats:**

0.4370 inches

**Overall Length:**

0.982 inches

**Second Step Diameter:**

Between 0.307 inches and 0.312 inches

**Second Step Length:**

Between 0.127 inches and 0.137 inches

**Third Step Diameter:**

0.190 inches

**Third Step Length:**

Between 0.373 inches and 0.383 inches

**Shoulder Length:**

Between 0.045 inches and 0.055 inches

**Second End Taper Length:**

0.132 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**First End Location:**

Threaded end

**Second End Taper Angle:**

30.0 degrees

**First Step Width Across Flats:**

Between 0.182 inches and 0.187 inches

**Material:**

Steel comp 304

**Material Specification:**

Qq-s-763 federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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