

View Online at <https://aerobasegroup.com/nsn/5315-01-391-5155>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.378 inches

Shoulder Width Across Flats:

0.4370 inches

Overall Length:

0.982 inches

Second Step Diameter:

Between 0.307 inches and 0.312 inches

Second Step Length:

Between 0.127 inches and 0.137 inches

Third Step Diameter:

0.190 inches

Third Step Length:

Between 0.373 inches and 0.383 inches

Shoulder Length:

Between 0.045 inches and 0.055 inches

Second End Taper Length:

0.132 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Threaded end

Second End Taper Angle:

30.0 degrees

First Step Width Across Flats:

Between 0.182 inches and 0.187 inches

Material:

Steel comp 304

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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