## NSN 5315-01-393-5658

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-393-5658

First End Style:

Chamfered

Second End Style:

Square internally threaded

Thread Class:

2b

**Thread Direction:** 

**Right-hand** 

Thread Length:

0.500 inches

Shank Length:

0.695 inches

Shoulder Diameter:

0.437 inches

Shank Diameter:

Between 0.209 inches and 0.211 inches

**Overall Length:** 

Between 0.810 inches and 0.820 inches

First End Taper Length:

0.180 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.138 inches

First End Location:

Chamfered end

First End Taper Angle:

20.0 degrees

First End Tip Radius:

0.050 inches

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type iv federal specification single treatment response

Style Designator:

Shoulder

**Thread Series Designator:** 

Unc

## NSN 5315-01-393-5658

Headless Shoulder Pin - Page 2 of 2

Shelf Life:

N/a

Unit Of Measure:

---

Demilitarization:

No

Fiig:

A212a0

